Exablate Neuro

Exablate 4000 Checklists Handbook

For Type 1.1 Systems

SW version 7.33 Running on SIEMENS MRIs



WARNING:

This document constitutes a shortened reference manual. It does not replace the Operator Manual. Adhere to all warnings and precautions as detailed in the Exablate 4000 type 1.0 & 1.1 SW 7. 33 Operator Manual



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"Caution: Federal law restricts this device to sale by or on the order of a physician"

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REVISION INFORMATION

This is the **Revision 2** release of the Exablate 4000 Type 1.1 Handbook for SW version 7.33, applicable SIEMENS MR systems. Please contact Insightec Marketing Support to determine if this is the most current release.

Each chapter of this manual has a chapter revision level and date at the bottom. This indicates the release level & date for the individual chapters. Note that when the manual is updated, not all of the chapters are necessarily updated, so some chapters may have a revision level earlier than the release revision.

The cover page and this page are all **Revision 1.0** with the corresponding chapters of the manual:

Chapter #	Chapter Name	Chapter Revision, Date	# of Pages in Chapter
Chapter 1	System Setup Checklist	1.0, 07/21	2
Chapter 2	Preparation and DQA Checklist	2.0, 4/22	2
Chapter 3	Treatment Checklist	1.0, 07/21	2
Chapter 4	Cleaning Procedure Checklist	2.0, 05/23	2
Chapter 5	B1 Calibration Checklist	1.0, 07/21	2

System Set Up Checklist

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NOTE:

The water system will reach its optimal operating conditions within 30 minutes. Take this into consideration and turn on the system as early as possible before the treatment, to avoid downtime when the patient arrives.

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NOTE:

Multiple flows exist for System setup, consult the flowcharts on the bottom of this Checklist and select the option most suitable to your workflow and preferences. If turning on the System prior to connecting the Helmet System cables to the Front End Unit, press the Operator Stop Sonication Button to re-initialize connections.

Confirm that the MR console was rebooted at the beginning of the day. If not, reboot it.

Connecting the Helmet System Cables to the Front End Unit

Unlock the Storage and Transfer Cart (STC) wheels, and position it near the Front End Unit (FE)
 Connect the Water Cable and the two, uniquely labeled, Quick Coupler Cables to the Front End



CAUTION:

Verify that each Quick Coupler connector is connected to its intended labeled position. The connectors must be gently aligned into place before locking. Ensure that the water cable is fully coupled, as indicated by a 'Click' sound.

👰 System Power On

- Turn on the System by pressing the green Power On switch located on the operator's console.
 The Begin Logon notice will appear.
- Remove all external media drives and/or CD's from the console computer.
- Press "Ctrl+Alt+Delete" to access the logon information dialog box.
- Login with the Username and Password provided to you by Insightec. Click "OK" to continue. (Note: Windows[®] login parameters are case sensitive)
- Select "**Brain Mid-Frequency**" from the application selection screen.
- □ The Exablate disclaimer popup window will open; click "OK" to continue.

梁 Preparing the Water System

- Unload the Water Reservoir from The Water Reservoir Compartment in the Front End Unit and disconnect it via the Quick Release Cable.
- Fill the Reservoir up to the marking, Connect and return it to its designated compartment Use fresh Reverse Osmosis water for DQA and cleaning, Type 2 medical grade water for treatments
- Set the water system to "Preparation" either from the Workstation "Utilities" menu () or from the Water System Control Touchscreen
- Degassing will start. The status of the Water System and Dissolved Oxygen (DO) levels [in PPM]) are indicated on the status bar on the bottom of the Workstation screen and the screen in the FE Unit.



NOTE:

You may proceed with System Set Up while water preparation is ongoing, Degassing will proceed (unless manually halted) until the operator fills the Transducer

Section 21 Internation 21 Internatio

SET - UP PREPARE

- Bring the MR cradle all the way out of the MRI bore.
- Remove any imaging coils or MRI Baseplates currently connected to the MRI Table
- Place the Exablate MR Baseplate on the MR Table and ensure it is fully coupled

O Positioning the Helmet System on the MR Table

- Unlock the STC wheels and roll it towards the MR Table while releasing the cables
- Place the STC perpendicularly to the MR Table, so that the markings are aligned

Release and lower the Coupling Bridge. Ensure full connection between Coupling bridge and MR table. Lock the STC's wheels in place



CAUTION:

To avoid damage to the system components, ensure there is a clear path between the Helmet System and its designated position on the MR Adapter Baseplate.

- Place your hands on the Auxiliary and Main Handles. While pressing the "Transducer Release Button", slowly and firmly slide the Helmet System into place. A 'Clicking' sound denotes full coupling.
- Lower the Main Lock to secure the Helmet System in place
- Connect Tracking and Head coil Connector/s to the MRI Table (with adapter if needed)
- Connect the Patient Stop Sonication Button cord to the socket on the MRI Table.
- Place and\or align Landmark Labels
- Close the STC Bridge, unlock the STC wheels and roll it away from the MR table. it will not be needed until after treatment

📡 Verify System is Ready for Treatment

- Ensure "remote connection" icon on the bottom of the MR workstation screen is enabled (If Disabled (📺 🚡) click on it to enable communication.
- Confirm that the System and MR status fields are "Ready" on Workstation screen, and the green System Power Indicator on the operator console is illuminated.

WARNING:

Visually inspect the Exablate System to:

- Verify the integrity of the Transducer, Front End and MR Table
- Confirm that the connectors are properly fastened
- Confirm that the Exablate MR Baseplate and Helmet System are properly docked

Failure to follow these instructions may result in improper system function.

System Setup Flow Option Charts



Preparation Checklist

👰 System Set-Up for DQA

- Perform one of the System Setup flow options as defined by the **Set-Up** chapter of this handbook
- Ensure the Transducer is located in "Home Position", according to label on Positioner
- Affix the Patient Membrane intended for the treatment into the **DQA Holder Setup**
- Place a DQA Phantom into DQA Holder Setup, and lock it onto the Helmet System and Transducer
 Plug the Head Coil into its dedicated connector (if applicable)
- D Make sure the transducer's **Air Release Valve** is **open. Fill transducer** with water until slightly convex
- Close Air Release Valve. Release excess air from pipes via the Red Excess Air Release button
- Perform short mandatory fill to replace lost water. Ensure no leaks. Begin water **Circulation**

DQA Procedure

- On MR scanner console: Register patient
- □ In MR room: Set iso-center and Advance Cradle to scan position
 - (Optional) On 3T MR scanner console: Perform B1 calibration (See B1 Calibration Checklist)
- Start a **New Treatment TREATMENT** from the main menu of the Exablate application software **On MR scanner console:** Prescribe and run a 3-Plane Localizer scan
- **On MR scanner console:** Prescribe and run 3 orientations of DQA planning images (Sag, Ax and Cor)
- Run Automatic Transducer Tracking and MRI central frequency scan (optional)
- Open the Image Retrieval Dialog 👥 , select and upload the three DQA planning series
- Ensure the Transducer Focal Point is located at the **center** of the DQA phantom
- If required: Reposition the transducer & Re-Run a **Transducer Tracking scan** 📝 🌒
- Set the Treatment Protocol 📜 to Brain-DQA
- Press Patient Stop Sonication Button and proceed to Treatment Stage Treatment
- Switch Treatment level to **Treat High** Treat High
- NOTE: In the DQA procedure, there is NO need to use CT images or run Movement Detection scans
 Sonicate of 5 spots using the parameters outlined in the following table
 - Press Continue to proceed to the next sonication Continue
 - Use the **next sonication button** \equiv to switch between the predefined spots.

 - Repeat sonications as needed (after adjust, if images are with artifacts, unclear thermal rise etc.)

Spot #	Orientation	Frequency Direction	Power	Duration	<i>Goal</i> [Expected Temperature]	Spot Confirmation
	Axial	AP	20 w	13 sec	Geometric alignment	Spot is clearly visible, aligned in RL
2	Sagittal	AP	20 w	13 sec	Geometric alignment	Spot is clearly visible, aligned in SI
□ 3	Axial	RL	30 w	13 _{Sec}	Geometric alignment Temperature increase	Spot is clearly visible, aligned in AP
4	Axial	RL	30 w	13 _{Sec}	Steering verification	Steered focus to the correct side
5	Axial	RL	250 _W	3 Sec	Cavitation Control	Confirm Active Power Modulation /cavitation halt

- Quit the treatment and return to entrance screen, drain water from transducer. Set to Degassing
 Unplug and dry the Patient Membrane, and stow the DQA Phantom holder setup away
- **Inspect the transducer's surface for visible soil or fractures.**
- Handle accessories as described **in Patient Membrane and DQA Phantom Gel Handling** section.

Pre-Treatment Preparations

Make sure all necessary INSIGHTEC accessories are available – For one treatment procedure:

INSIGHTEC PATIENT AND TREATMENT ACCESSORIES									
DQA setup Holder	Patient Membrane	Head Frame Set							
Treatment Kit, including Patient Membrane, DQA Gel, and Head fixation screws									

PATIENT MANAGEMENT										
Surgical Marker	Razor/shaving tools	Warming Blankets		Ear Plugs						
IV Line	Compression Stockings	Blood Pressure/pulse Oxy		Pin Site Anesthesia						

Ensure availability of a **CT scan** (mandatory) and **pre-treatment** MR (optional)

... Prepare **Pre-Treatment Plan** (with or without **pre-treatment MR** images)

Perform Daily Quality Assurance (DQA) as outlined in this document

Ensure water system is in active degassing mode, transducer is positioned as superiorly as possible.

Patient Preparation

- Confirm patient is **shaved** and the **scalp** is **cleaned** with alcohol.
- **Ensure IV line** is in place
- **G** Fit the patient with **Compression Stockings** [recommended]
- Prepare the Head Frame to fit patient's head size anatomy using the provided accessories/kits
- Affix the **Head Frame**, as inferiorly as possible above the eyebrows
- Place the **Patient Membrane** on the patient's head, as low as possible, in the right orientation:
 - Membrane without coil: screw/plastic side down (towards patient's feet)
 - Membrane with coil: Ensure the Head Coil connectors are in the right location according to the coil socket position next to the transducer
 - **Note:** In some cases membrane may require cutting to fit the patient

Patient Positioning

- Prepare table for patient arrival: mattresses (cover with blankets), cushions, warm blankets, etc.
- □ Make sure the transducer is placed superiorly and that it is roughly centered along the A-P direction
- **C** Ensure the transducer is placed in the "**Home**" position (as defined by label on HS)
- Bring the patient into the MR suite. Assist patient on **Table**
- Attach Frame to Baseplate and Membrane to Transducer

Plug the **Head Coil** into its dedicated connector (if applicable)

- **G** Fit **earplugs** and **Mirrored Glasses** (optional), Cover patient with warming **Blankets**
 - **Restrain** patient's feet and body with **straps** and use **patient Leg holder** if needed
- Equip patient with **Stop Sonication** button
- Move Transducer to estimated clinical position. Ensure clearance between patient and Transducer
- **Fill transducer** with water until slightly convex (via Water Control Screen or Remote Controller)
- Close Air Release Valve. Release excess air from pipes via the Red Excess Air Release button
- **G** Fill additional water to replace lost water. Ensure no leaks. Begin **Treatment Circulation**
- **Minimize membrane air folds** within transducer's pass zone
- Ensure cables are free to move and **advance cradle to scan** position

The patient and the Exablate system are now ready for treatment...

SET - UP PREPARE TREAT	CLEAN B1-CALIB.	INSIGHTEC
Treatment Checklist – I	Planning Stage 🥥	ê
 On MR scanner console: Register Patient, In M On MR scanner console (3T MR Only): Perform Run Automatic Transducer Tracking scan Select an appropriate Treatment Protocol Load Pre-Plan if available. Otherwise load on MR scanner console: Plan the first orientation Select 2D or Volumetric scan protocols, and Take care to place your mid-slice along the Up to 150 Axial\Sagittal\Coronal slices (Note) Scan Prepared Series is (Note: The Step) Wait for automatic Movement Detection 	IR Room: Set Iso-center according to In B1 calibration procedure (See B1 Cal and MRI central frequency scan CT scan (Pre-op MR is optional) on\volumetric series on the MR Consol cording to imaging preference e AC-PC Plane on-Volumetric) p last edited will be the one scanned) Reference images acquisition to finish ped accordingly:	abels i b. Checklist) <u>·</u>
 Reformat Mode Locate and place the AC and PC and PC (Parallel to anatomical midline) Turn Reformat Mode ON Reformat Mode On Press to create volume Fine-tune orientations. press to create series 	Scan by AC-PC Locate and place the AC is a constraint of the Mid-Line is constant of the Mid-Line is constant of the maining orientations is constant of the may perform target in target in target in target in target in target	and PC 醉 ne) ng during scans
Alternative Method: acquire images via scan pl	repared series 🔝 🅥 or from Archiv	/e 👤
 If No Movement Detection Images have be Run Auto-Registration adjust manually in (If necessary) until satisfies Determine target by measurements in (If necessary) adjust transducer focus and the interpolate transducer location and in If not already part of pre-plan, press the Auto-S Review the CT images to evaluate sinus and call inf necessary, add markings using the Polyge in Use the Interpolate tool in to auto-draw Mark Membrane Folds on Axial MR series with Confirm Water Temperature<19°C and PPM Lee Instruct Patient to press Stop Sonication Buttor 	to acquired, press () () () () () () () () () () () () ()	ire S coordinates A T te tools r of screen) Treatment

1



Sonicate and check location of spot along phase direction, keeping sub-lesional target temp.
 Verify alignment for every direction. See table for reference:

Sonications #	Validating	Orientations (frequency directions)	Result
	RL	Axial(AP) OR Coronal(SI)	Confirmed R\L
	AP	Sagittal(SI) OR Axial(RL)	Confirmed A\P
	SI	Coronal(RL) OR Sagittal(AP)	Confirmed S\I

If spot is misaligned, use the **Geo-Adjust Tool** </u> to pinpoint the center of the spot

! Continue to next level only after spot is clearly visible and aligned along **ALL** orientations

Verify

Proceed to verify stage. Accumulated adjustments [mm]: RL: _____ AP: _____ SI: _____.

Gradually increase energies by 10%-25% until reaching temperature of ~50°C

L Evaluate Patient before proceeding to "Treat Low"

Treat Low

Treat High

Gradually increase energies by 10%-25% until achieving effect & permanent lesioning temperatures If necessary, adjust Target Location

Post-Treatment Procedures

- **Open** the **Air Release Valve** on top of the Transducer and **Drain** the water from the Transducer.
- Disconnect Head Coil (if applicable), Release and handle the Membrane as defined at the end of the Cleaning Procedure Checklist, move transducer as superiorly as possible.
- **Release** Head Frame from the Baseplate, take the patient **off the Table** and **Remove the Head frame**.
- Transfer Helmet System to the Cart. Perform the cleaning as defined by Cleaning Procedure Checklist, or further detailed in the Cleaning and Disinfection Chapter of the Operator Manual.
- After the Cleaning, drain Transducer, discard drained water, and Shut Down System.
- Check availability of DQA Phantom and Patient Membrane for next treatment.

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Cleaning Procedure Checklist

The Exablate Cleaning Procedure Requires:

- Water Tank Disinfectant 50 ml Sodium Hypochlorite (CAS # 7681-52-9) 4.00% 4.99%
- Cleaning & Disinfection Wipes containing 0.2 0.4% of benzalkonium chloride (CAS # 8001-54-5)

Water System Cleaning Procedure

SET - UP PREPARE

- Handle the Patient Membrane as defined at the end of the Cleaning Procedure Checklist
- lacksquare Ensure Transducer is empty and all water used during the procedure has been discarded of
- □ Fill the Water System Reservoir (Tank) with ~13 liters of fresh Reverse Osmosis water, as marked on the Tank
- Pour Water Tank Disinfectant in the Tank and re-connect it
- On the Water System home screen (Figure 1A), press the "Clean" option The system will switch to Clean Mode (Figure 1B)

(**Note**: If not at home screen, press the "Home" button 0)



Fig. 1A: Water System Touchscreen "Home" Menu



CLEAN B1-CALIB

Fig. 2B: Water System "Clean" Menu - on Hold

□ Press "Start" ▶ button to start the cleaning operation (Figure 2A). A countdown timer on the WS status bar and water system screen displaying the remaining Tank cleaning time



Fig. 2A: "Tank Cleaning in Progress" Screen



Mount Patient Membrane on the DQA holder setup (without a DQA phantom)

Attach the DQA holder setup to the HS and seal the Transducer

- A "Cleaning Tank Completed" message (Figure 2B) will appear when the timer reaches zero. The system is now ready for stage two of the cleaning cycle – Transducer cleaning.
- Uverify that the Transducer is connected to the water system connector at the Front-End
- □ Fill the Transducer by pressing the "Fill" button ☺ on the Screen or on the Water System Remote Controller. Close the Valve once the Transducer is full.

(*Tip*: bringing the Transducer to an inferior position reduces the required volume for filling the Transducer interface, shortening fill and drain times for the transducer cleaning procedure)

□ Start the "Cleaning Transducer" timer by pressing the "Start" button ▶ on the Screen (Figure 3A) or on the Water System Remote Controller



CLEAN

Fig. 3A: "Cleaning Transducer in Progress" Screen Fig. 3B: "Cleaning Transducer Complete" Screen

- UWhen timer is over, the Transducer cleaning is completed (Figure 3B)
- Set the Release Valve to air

SET - UP V PREPARE

- □ Drain the water from the Transducer by pressing the "Drain" button [⊕] on the Screen or on the Water _ System Remote Controller
- Dispose the water from the Water Tank according to the site and/or local regulations
- Leave the Tank open to air (without the cap)
- C Replace the phantom holder interface membrane with the protective transducer cover
- Turn off the Exablate[®] Workstation if no more treatments are scheduled for the day

Patient Membrane and DQA Phantom Gel Handling



WARNING

Failing to comply with Patient Membrane and DQA Phantom Gel Handling instructions may result in reduced imaging quality, water leakage, cross-contamination, burns, electrocution risk and false/unreliable DQA results

- It is recommended to wear personal protective equipment (i.e. gloves) when handling the accessories.
 Patient Membranes (with/without coil) and DQA Phantom are intended for single-use only.
- Discard of membrane and DQA Phantom Gel and their storage boxes following the conclusion of a treatment (according to the local/site procedures).

Wiping the Transducer

- Before and after each cleaning cycle, Clean the internal surface of the Transducer with the cleaning & disinfection wipes. Do not apply force on the Transducer surface.
 Visually inspect Transducer surface for soil/ fracture.
- Great Following treatment, place the protective cover to cover the Transducer surface

B1 Calibration Checklist

SET - UP V PREPARE V TREAT

NOTE:

Performing a B1 Calibration is recommended for **3T SIEMENS MR Scanners only** at the start of every Exablate treatment (optional for DQA). Perform the Calibration when the patient or DQA phantom is positioned in the bore and the transducer interface is filled with water.

CLEAN

B1-CALIB.

The entire procedure is performed on the MRI Operator Console

Ensure the patient has been registered, and patient cradle is at the defined iso-center location
 Open the relevant Exablate treatment protocol

Run a shimming+T1_loc sequence

Run the tfl_B1map sequence

On the MRI console's **Image Viewer**, scroll to the tfl_B1map series images marked as "flip angle map" and draw an ROI around the center of the brain\DQA phantom (see Figure 1)







Fig. 2: Updating the Amplitude value (example, SIEMENS VE11e\VE11c)

U Write down the mean value. In this example: **931.5**

□ Find the **Amplitude(sys)** value. For SIEMENS VE11e\VE11c Systems:

On the **Exam Card,** open the next Template for editing

 \blacksquare at the top of the screen, select: **Options** \rightarrow **Adjustments**

In the window that opens, select the **Transmitter** tab.

Multiply the displayed Amplitude(sys) by 800 and divide the previously calculated Mean value. In this example: Amplitude(sys)*800/Mean = 310*800/931 = 266.4

You may also refer to the reference table on the next page.

C Enter the result into the **Amplitude(temp)** field, and press **Apply** (see Figure 2)

If the suggested value exceeds the maximal allowed value set the value to the maximum

- Enter the next step in the MR queue to set the value
- Urite down the calculated value for future reference (see Note below)
- B1 Mapping is now complete. The newly set value will be applied for all subsequent scans.
- Optional: Run another the tfl_B1map sequence from the MR and repeat the ROI measurement.
 The Mean value should now be ~800



NOTE:

In case of exam loss, update the new exam with the previously calculated value after re-registering the patient

B1 Amplitude Calculation Reference Table:												Α	MPLI	TUDE	(sys)		
		250	260	270	280	290	300	310	320	330	340	350	360	370	380	390	400
ΜΕΔΝ	500	400	416	432	448	464	480	496	512	528	544	560	576	592	608	624	640
	510	392	408	424	439	455	471	486	502	518	533	549	565	580	596	612	627
	520	385	400	415	431	446	462	477	492	508	523	538	554	569	585	600	615
	530	377	392	408	423	438	453	468	483	498	513	528	543	558	574	589	604
	540	370	385	400	415	430	444	459	474	489	504	519	533	548	563	578	593
	550	364	378	393	407	422	436	451	465	480	495	509	524	538	553	567	582
	560	357	371	386	400	414	429	443	457	471	486	500	514	529	543	557	571
	570	351	365	379	393	407	421	435	449	463	477	491	505	519	533	547	561
	580	345	359	372	386	400	414	428	441	455	469	483	497	510	524	538	552
	590	339	353	366	380	393	407	420	434	447	461	475	488	502	515	529	542
	600	333	347	360	373	387	400	413	427	440	453	467	480	493	507	520	533
	610	328	341	354	367	380	393	407	420	433	446	459	472	485	498	511	525
	620	323	335	348	361	374	387	400	413	426	439	452	465	477	490	503	516
	630	317	330	343	356	368	381	394	406	419	432	444	457	470	483	495	508
	640	313	325	338	350	363	375	388	400	413	425	438	450	463	475	488	500
	650	308	320	332	345	357	369	382	394	406	418	431	443	455	468	480	492
	660	303	315	327	339	352	364	376	388	400	412	424	436	448	461	473	485
	670	299	310	322	334	346	358	370	382	394	406	418	430	442	454	466	478
	680	294	306	318	329	341	353	365	376	388	400	412	424	435	447	459	471
	690	290	301	313	325	336	348	359	371	383	394	406	417	429	441	452	464
	700	286	297	309	320	331	343	354	366	377	389	400	411	423	434	446	457
	710	282	293	304	315	327	338	349	361	372	383	394	406	417	428	439	451
	720	278	289	300	311	322	333	344	356	367	378	389	400	411	422	433	444
	730	274	285	296	307	318	329	340	351	362	373	384	395	405	416	427	438
	740	270	281	292	303	314	324	335	346	357	368	378	389	400	411	422	432
	750	267	277	288	299	309	320	331	341	352	363	373	384	395	405	416	427
	760	263	274	284	295	305	316	326	337	347	358	368	379	389	400	411	421
	770	260	270	281	291	301	312	322	332	343	353	364	374	384	395	405	416
	780	256	267	277	287	297	308	318	328	338	349	359	369	379	390	400	410
	790	253	263	273	284	294	304	314	324	334	344	354	365	375	385	395	405
	800	250	260	270	280	290	300	310	320	330	340	350	360	370	380	390	400
	810	247	257	267	277	286	296	306	316	326	336	346	356	365	375	385	395
	820	244	254	263	273	283	293	302	312	322	332	341	351	361	371	380	390
	830	241	251	260	270	280	289	299	308	318	328	337	347	357	366	376	386
	840	238	248	257	267	276	286	295	305	314	324	333	343	352	362	371	381
	850	235	245	254	264	273	282	292	301	311	320	329	339	348	358	367	376
	860	233	242	251	260	270	279	288	298	307	316	326	335	344	353	363	372
	870	230	239	248	257	267	276	285	294	303	313	322	331	340	349	359	368
	880	227	236	245	255	264	273	282	291	300	309	318	327	336	345	355	364
	890	225	234	243	252	261	270	279	288	297	306	315	324	333	342	351	360
	900	222	231	240	249	258	267	276	284	293	302	311	320	329	338	347	356
	910	220	229	237	246	255	264	273	281	290	299	308	316	325	334	343	352
	930	215	224	232	241	249	258	267	275	284	292	301	310	318	327	335	344
	940	213	221	230	238	247	255	264	272	281	289	298	306	315	323	332	340
	950	211	219	227	236	244	253	261	269	278	286	295	303	312	320	328	337
	960	208	217	225	233	242	250	258	267	275	283	292	300	308	317	325	333
	970	206	214	223	231	239	247	256	264	272	280	289	297	305	313	322	330
	980	204	212	220	229	237	245	253	261	269	278	286	294	302	310	318	327
	990	202	210	218	226	234	242	251	259	267	275	283	291	299	307	315	323
	1000	200	208	216	224	232	240	248	256	264	272	280	288	296	304	312	320